

# EO-B-002B

Cat.-no.: 6002

No clean, alcohol-based flux, di-carboxylic acids, minimal resin content, halogen-free (WEEE/RoHS conformant)  
Type 2.2.3.1 // ORLO acc. ISO 9454 // DIN EN 61 190-1-1



## Customer added value

- Wide range of applications (multiflux)
- Very good soldering properties (capillarity, wetting)
- Available as concentrate (granulate)
- Broad process window (very high thermal stability, good activity over a long interval)
- Very good residue behaviour (very clean, high SIR)
- Successful passing of internal test (SIR selective)

### Technical data:

Image may differ from the original.

Appearance	colorless to light yellow, clear
Solids content wt%	3.0
Density 20°C-g/cm <sup>3</sup>	0.794 (+/-0.003)
Acid number mg KOH/g	23 - 26
Activators/resin	di-carboxylic acids, very low resin content
Solvents	short-chain alcohols
Flash point °C	12
Durability (months)	12

### Application

- ▶ Multiflux: Wave soldering (spray fluxing), selective soldering, manual- and repair soldering, dip soldering

Standard packaging units



20l



Granulate for 20l