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5420 - A

Feed solder wire automatically from any position Automatic Solder Feeder

# Automatic Solder Feeder

High precision in the length of dispensed wire

 Feed solder wire automatically from any position

#### Ref. SF-110VA 100 V / 120 V & Ø 1 mm, SF-210VA 230 V & Ø 1 mm

Included SF-A Control Unit SF280-A Solder Feed Handle GSF10V - Guide set Ø 1mm Tools set

Optional SF-SD stand

## 3 working modes

Continuous, discontinuous and program. In each program you can configure up to 3 steps with different length

wire and dispensing speed.

### Up to 35 dymanic programs

can be executed sequencial and cyclically.

# Solder Feed Handle

Feed solder wire easily

Ref. SF280-A Compatible with solder diameters from Ø 0.5 mm, 0.8 mm, 1 mm & 1,5 mm



**Quick adjust feature** Adjust the guide tube to your needs



 Solder wire perforation.
Avoid splashing when soldering  Stability and control of the process  Monitor the solder consumption thanks to integrated counters

Flux & solder antisplash thanks to Solder wire perforation

The blade perforates solder wire down to the flux core while feeding it. This perforation process allows better flux flow and outgassing during the soldering process, resulting in less solder and flux splashing.



### Guides

You can change the guide set depending on the solder wire used

With Solder wire perforation Ref. GSF08V - wire Ø 0,8 mm Ref. GSF10V - wire Ø 1 mm Ref. GSF15V - wire Ø 1,5 mm Without Solder wire perforation Ref. GSF05 - wire  $\emptyset$  0,5 mm Ref. GSF08 - wire  $\emptyset$  0,8 mm Ref. GSF10 - wire  $\emptyset$  1 mm Ref. GSF15 - wire  $\emptyset$  1,5 mm



## Connectivity

Set it up from Excellence stations, robot system and PC.



You can update the latest software and manage the parameters from a PC with the Software Manager.

SF using a robotic system or the JBC Excellence stations by means of the RJ12 connector. This allows the integration in automated



#### Specifications

Dimensions	150 x 120 x 115 mm (5.90 x 4.72 x 4.53 in)
Weight	2,27 Kg (5.01 lb)
Spool capacity	up to 1 Kg (2.2 lb)
Solder diameter	Ø 1 mm (0.04 in)
	<b>SF-110VA</b> - 100 V -120 V / 0,2A
Ref Voltage (AC) / Fuse	<b>SF-210VA</b> - 230 V / 0,1A

Max. Wire length	250 mm (9.84 in)
Max. Forward speed	120 mm/s (4.72 in/s)
Max. Reverse speed	120 mm/s (4.72 in/s)
Ambient operating temp.	10 - 40 °C (50 - 104 °F)
Communication connectors	USB-B, Peripherals
Robot connector	RJ12 for RS-232 connection





