

SD-35

Cat.-no.: 6335

No clean, alcohol and water based flux, di-carboxylic acids, resin free, halogen-free (WEEE/RoHS conformant)
Type 2.1.3.1 // ORLO acc. ISO 9454 // DIN EN 61 190-1-1



Customer added value

- Wide range of applications (multiflux)
- Very good soldering properties (capillarity, wetting)
- Broad process window (high thermal stability, good activity over a long interval)
- Very good residue behaviour (optically very clean, high SIR)

Technical data:

Appearance	colorless, clear
Solids content wt%	3.5
Density 20°C-g/cm ³	0.9 - 1.0
Acid number mg KOH/g	28 - 32
Activators/resin	di-carboxylic acids
Solvents	short-chain alcohols and water
Flash point °C	12
Durability (months)	12

Image may differ from the original.

Application

- ▶ Multiflux: Wave soldering (spray fluxing), selective soldering, manual- and repair soldering, dip soldering

Standard packaging units



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