

# GSP-2533/RX

Cat.-no.: 3060

No clean, alcohol-based flux, synthetic resin, di-carboxylic acids, halogen-free (WEEE/RoHS conformant)  
Type 1.2.3.1 // RELO acc. ISO 9454 // DIN EN 61 190-1-1



## Customer added value

- Very good soldering properties (capillarity, wetting)
- Broad process window (very high thermal stability, good activity over a long interval)
- Very good residue behaviour (very clean, high SIR)

### Technical data:

Appearance	colorless to reddish, clear
Solids content wt%	2.5
Density 20°C-g/cm <sup>3</sup>	0.794 (+/-0.003)
Acid number mg KOH/g	22 - 25
Activators/resin	synthetic resin with di-carboxylic acids
Solvents	short-chain alcohols
Flash point °C	12
Durability (months)	6

Image may differ from the original.

### Application

- ▶ Wave soldering (foam and spray fluxing)

Standard packaging units



20l